

Installation Instructions

For over 1 in. or 25mm FITOK Tube Fittings

Follow this procedure when installing FITOK tube fittings in sizes over 1 in. or 25mm.

1. Use the FITOK Hydraulic Presetting Tool (HPT) in accordance with its furnished instructions to preset the ferrules onto the tubing.
2. After presetting:
 - Apply the enclosed lubricant sparingly to the FITOK tube fitting body threads.
 - Apply a similar amount of the lubricant to the rear surface of the back ferrule.
3. Install the presetted assembly (tubing, nut, front and back ferrules) into the fitting body and tighten the nut 1/2 turn past hand-tight position while holding fitting body steady with a backup wrench.

FITOK
Valves and Fittings

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