FLR-1 Series General Diaphragm Regulators

Features

- © Excellent sensitivity and set point pressure stability
- Reduced inner capacity
- 40 µm filter installed at inlet (face seal connection excluded)
- With special cleaning and packaging, applicable to oxygen-enriched atmospheres

Technical Data

- Single-stage regulator
- O Maximum inlet pressure: 500 or 1500 psig
- Outlet pressure range: 0 ~ 25, 0 ~ 50, 0 ~ 100 or 0 ~ 250 psig
- Material of the internal components:

Seat: PCTFE

Diaphragm: Hastelloy

Filter: 316L

- Temperature: -40 °F ~ 165 °F (-40 °C ~ 74 °C)
- Leak rates (helium):

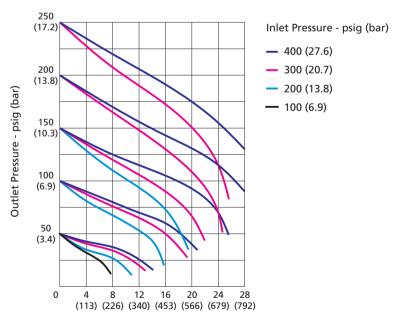
Internal: $\leq 1x10^{-7}$ std cm³/s External: $\leq 1x10^{-9}$ std cm³/s

© Flow coefficient (Cv): 0.14

 \bigcirc Weight (regulator only): \approx 1.98 lbs (0.9 kg)



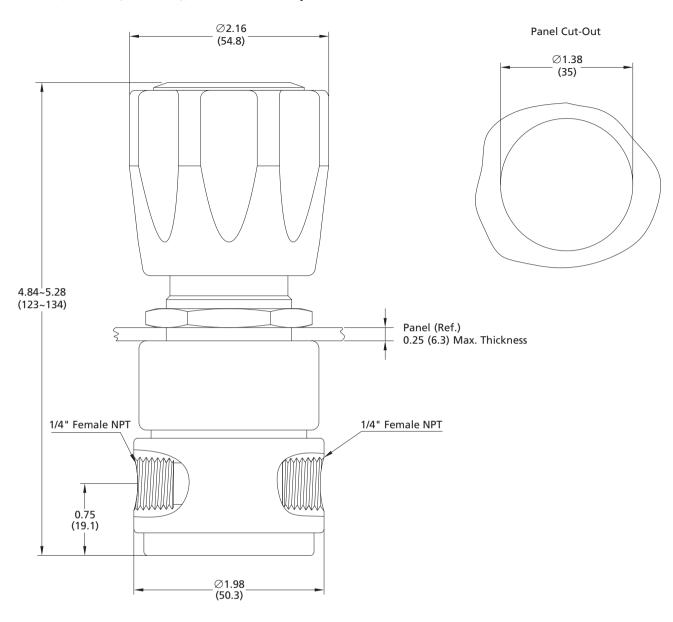
Model: FLR-16L-15-100-00-00-Z

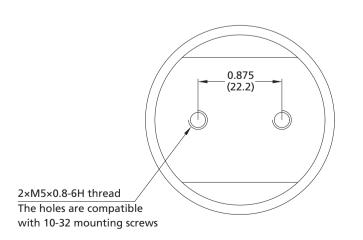


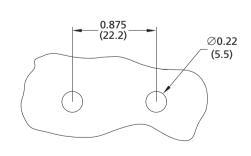
Flow Rate - SCFM (SLPM) Nitrogen



Dimensions, in inches (millimeters), are for reference only.

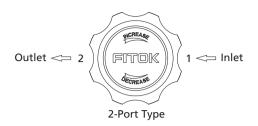


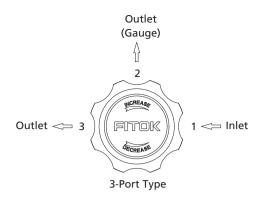


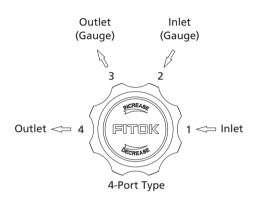


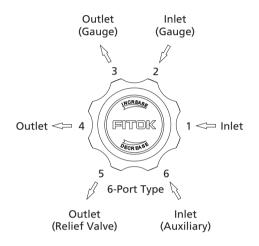
Bottom Panel Cut-Out





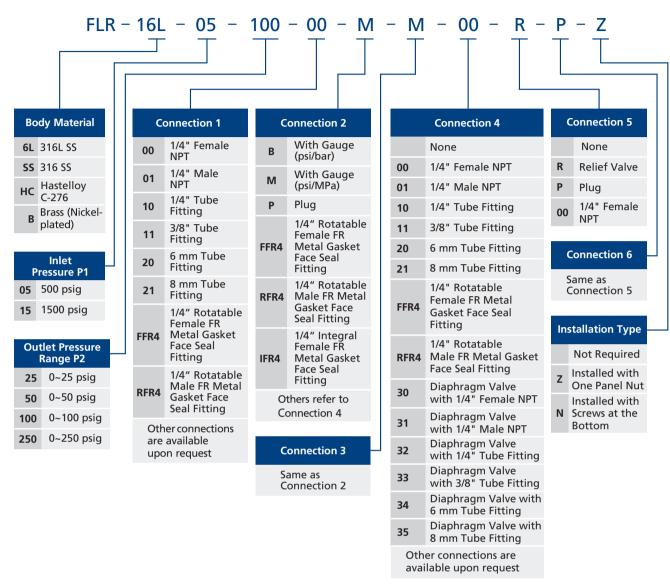












Notes

- 1. "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.
- 2. Before ordering, please read **User's Guide** on A-11.
- 3. For face seal connection, the connection and body are orbital-welded integral structure. The pressure gauge is installed on "RFR4" connection by default.
- 4. For connections other than face seal connection, the body connections are 1/4" Female NPT by default. Other options are adapted from 1/4" Male NPT.
 - Examples of part number:
 - a. 2-port type (1 in, 1 out): FLR-16L-05-100-00-00, FLR-16L-05-100-RFR4-RFR4
 - b. 3-port type (1 in, 2 out): FLR-16L-15-500-10-B-10, FLR-16L-15-100-FFR4-B-FFR4
 - c. 4-port type (2 in, 2 out): FLR-1B-15-250-00-B-B-20, FLR-16L-15-250-RFR4-B-B-RFR4



FLR-2 Series General Piston Regulators

Features

- O Piston sensing design with greater outlet pressure adjustment range
- Reduced inner capacity
- 40 µm filter installed at inlet
- With special cleaning and packaging, applicable to oxygen-enriched atmospheres

Technical Data

- O Single-stage regulator
- Maximum inlet pressure: 3000 or 4500 psig
- Outlet pressure range: 0 ~ 250, 0 ~ 500, 0 ~ 750 or 0 ~ 1000 psig
- Material of the internal components:

Without venting Model: Main seat PCTFE

Venting Model: Main seat PEEK, vent seat PCTFE

Vent Seat: PCTFE Piston: 316L

O-ring: FKM or FFKM

Filter: 316L

- Temperature: -15 °F ~ 165 °F (-26 °C ~ 74 °C)
- O Leak rates:

Internal: Bubble-tight
External: Bubble-tight

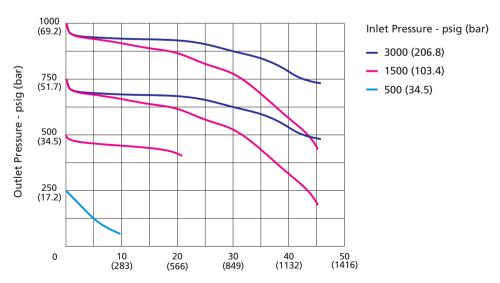
Flow coefficient (Cv):
Without vent: 0.06

Vent: 0.1

○ Weight (regulator only): ≈1.98 lbs (0.9 kg)

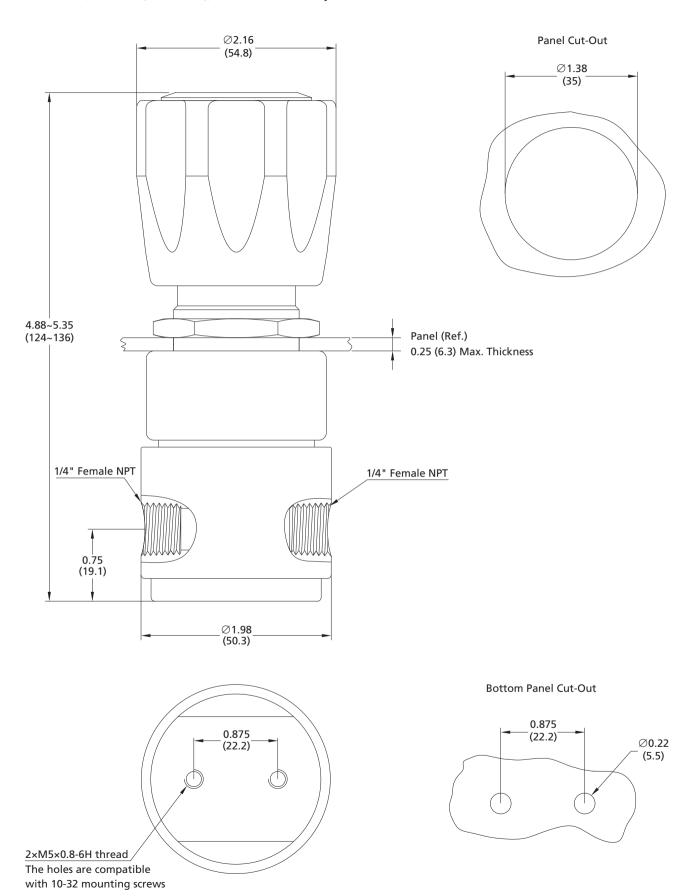
INTER STATE OF THE PROPERTY OF

Model: FLR-2SS-45-1000-00-00-Z



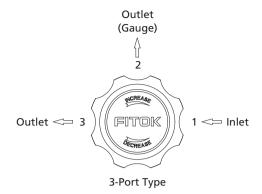
Flow Rate - SCFM (SLPM) Nitrogen

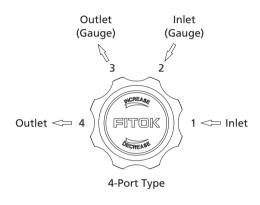


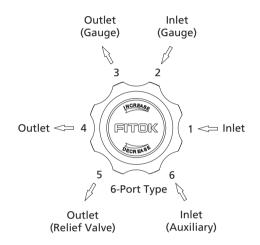






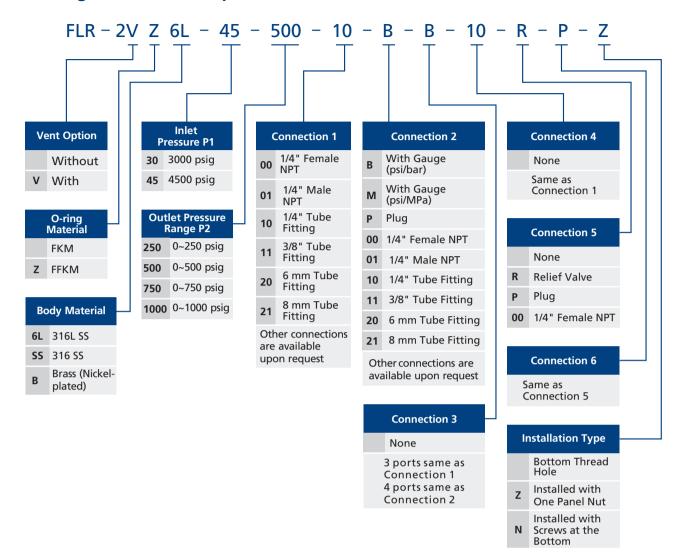












Notes:

- 1. "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.
- 2. Before ordering, please read User's Guide on A-11.
- 3. The body connections are 1/4" Female NPT by default. Other options are adapted from 1/4" Male NPT. Examples of part number:
 - a. 2-port type (1 in, 1 out): FLR-26L-30-250-00-00
 - b. 3-port type (1 in, 2 out): FLR-2VB-45-1000-00-00
 - c. 4-port type (2 in, 2 out): FLR-2VZSS-30-1000-00-B-B-10



FLR-3 Series Medium Flow Regulators

Features

- O High flow (Cv 1.0) and high sensitivity
- Large diameter convoluted diaphragm to increase pressure sensitivity
- Balanced poppet to minimize supply pressure effect
- With special cleaning and packaging, applicable to oxygen-enriched atmospheres

Technical Data

- Single-stage regulator
- Maximum inlet pressure: 500 or 3000 psig
- Outlet pressure range: 0 ~ 25, 0 ~ 50, 0 ~ 100, 0 ~ 150 or 0 ~ 200 psig
- Material of the internal components:

Seat: PCTFE

Diaphragm: Hastelloy

Temperature: -40 °F ~ 140 °F (-40 °C ~ 60 °C)

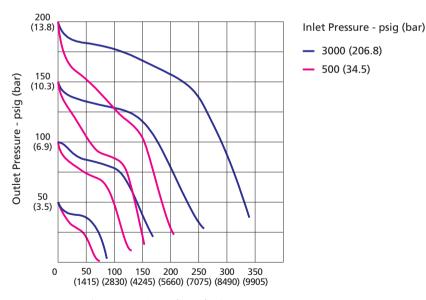
Leak rates (helium):
 Internal: Bubble-tight
 External: ≤1x10° std cm³/s

 Flow coefficient (Cv): 1.0

○ Weight (regulator only): ≈3.53 lbs (1.6 kg)

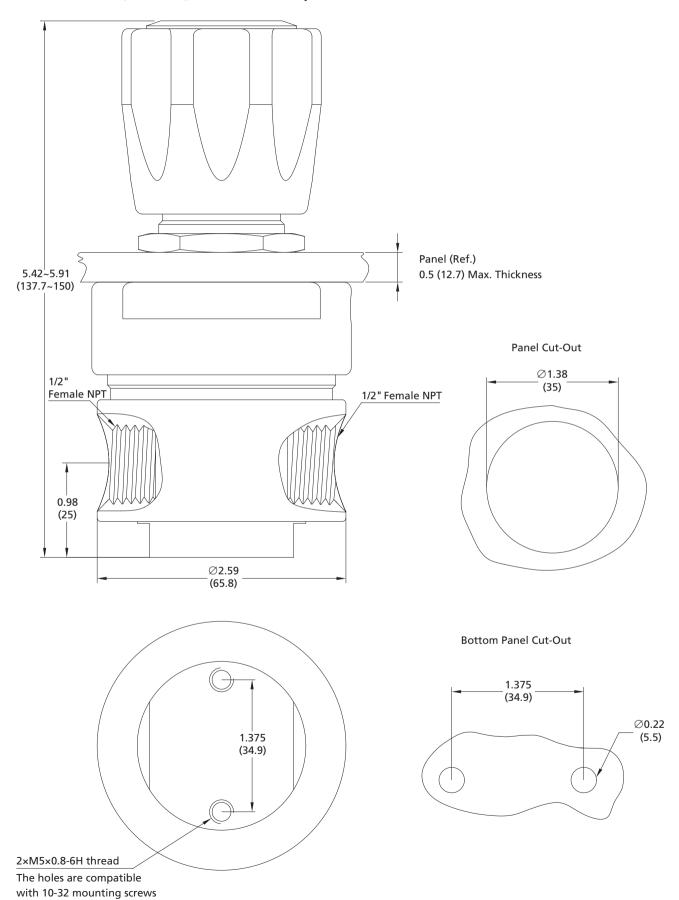


Model: FLR-3SS-30-100-04-04-Z



Flow Rate - SCFM (SLPM) Nitrogen

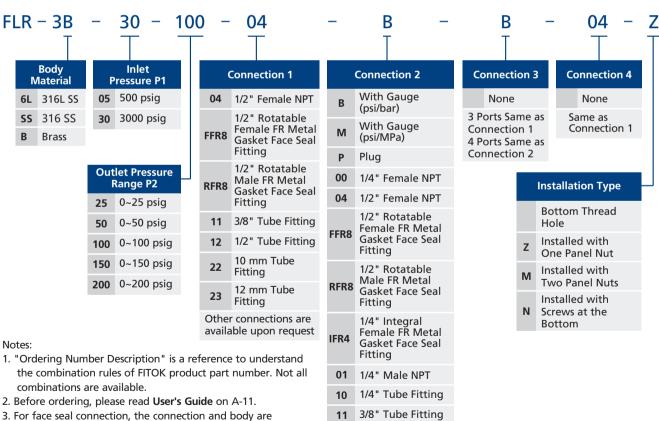






Port Configurations Outlet Outlet Inlet (Gauge) (Gauge) (Gauge) 2 FITOK Outlet <= 2 1 <≔ Inlet Outlet <= 3 1 <≔ Inlet Outlet <= 4 1 <≔ Inlet 2-Port Type 3-Port Type 4-Port Type 2 3 1 1 3

Ordering Number Description



20

6 mm Tube Fitting

21 8 mm Tube Fitting

Other connections are

available upon request

- orbital-welded integral structure. The pressure gauge is installed on "RFR4" connection by default.
- 4. For connections other than face seal connection, the body inlet and outlet connections default to 1/2" Female NPT, the gauge connection defaults to 1/4" Female NPT, and all other connections are adapted from the corresponding Male NPT. Examples of part number:
 - a. 2-port type (1 in, 1 out): FLR-36L-30-100-04-04, FLR-36L-30-100-FFR8-FFR8
 - b. 3-port type (1 in, 2 out): FLR-3SS-05-150-04-00-04, FLR-36L-05-150-RFR8-RFR4-RFR8
 - c. 4-port type (2 in, 3 out): FLR-3B-05-200-04-00-00-04, FLR-36L-05-200-FFR8-RFR4-RFR4-FFR8



FLR-5 Series High Flow Regulators

Features

- O Suitable for low pressure and high flow applications
- O Large diameter convoluted diaphragm to increase pressure sensitivity
- With special cleaning and packaging, applicable to oxygen-enriched atmospheres

Technical Data

- O Single-stage regulator
- O Maximum inlet pressure: 500 psig
- Outlet pressure ranges: 0 ~ 15, 0 ~ 30, 0 ~ 75, 0 ~ 150 psig
- Material of the internal components:

Seat: PCTFE

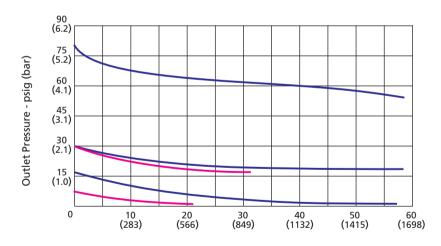
Diaphragm: Hastelloy

- Temperature: -40 °F ~ 165 °F (-40 °C ~ 74 °C)
- Leak rates (helium): Internal: Bubble-tight External: ≤1×10⁻⁹ std cm³/s
- O Flow coefficient (Cv): 1.8
- \bigcirc Weight (regulator only): \approx 5.95 lbs (2.7 kg)



Model: FLR-56L-05-150-04-04-Z

Typical Flow Chart



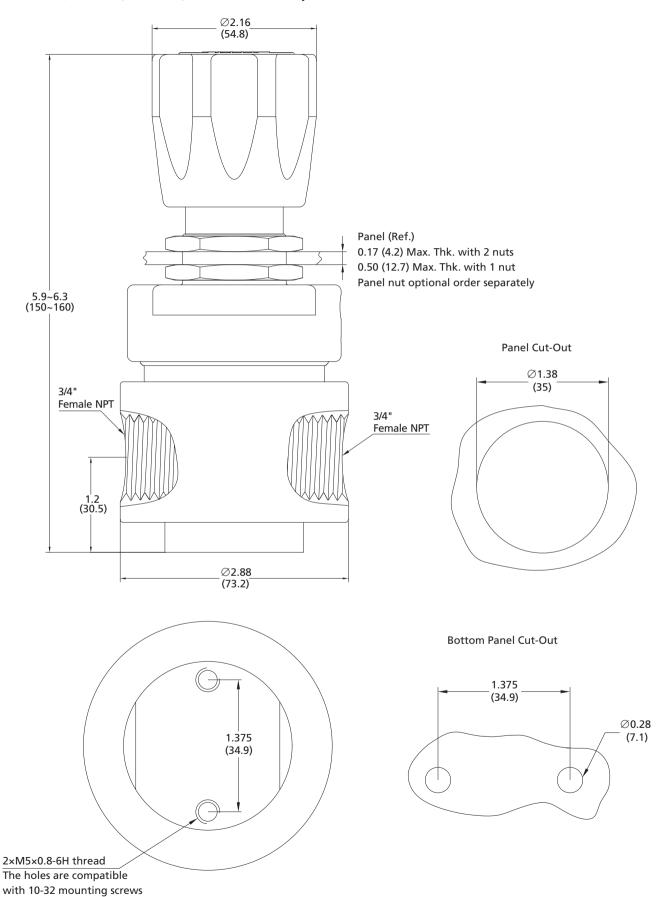
Flow Rate - SCFM (SLPM) Nitrogen

Inlet Pressure - psig (bar)

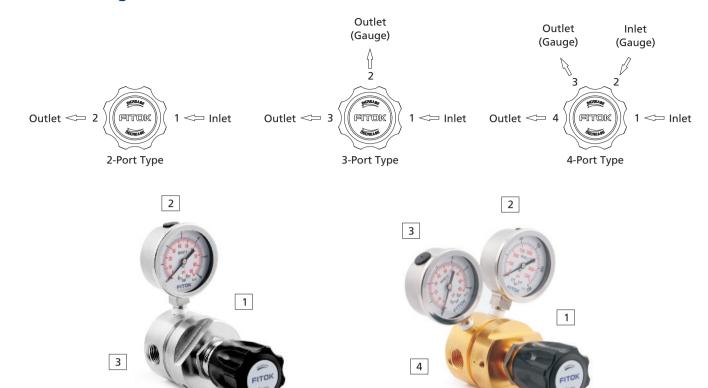
— 500 (34.5)

— 200 (13.8)

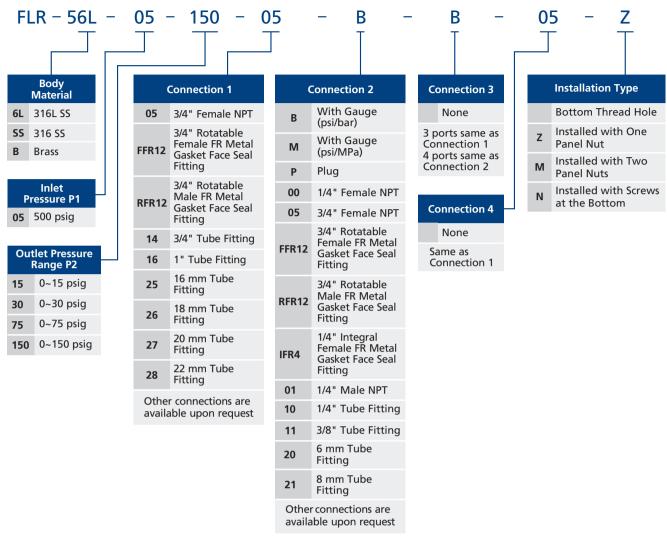












Notes:

- 1. "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.
- 2. Before ordering, please read User's Guide on A-11.
- 3. For face seal connection, the connection and body are orbital-welded integral structure. The pressure gauge is installed on "RFR4" connection by default.
- 4. For connections other than the face seal connection, the body inlet and outlet connections default to 3/4" Female NPT, the gauge connection defaults to 1/4" Female NPT, and all other connections are adapted from the corresponding Male NPT. Examples of part number:
 - a. 2-port type (1 in, 1 out): FLR-56L-05-15-05-05, FLR-56L-05-15-FFR12-FFR12
 - b. 3-port type (1 in, 2 out): FLR-5SS-05-30-05-00-05, FLR-56L-05-30-RFR12-RFR4-RFR12
 - c. 4-port type (2 in, 2 out): FLR-5B-05-75-05-B-B-05, FLR-56L-05-75-FFR12-RFR4-RFR4-RFR12



FBR-1 Series Miniature Piston Regulators

Features

- O Compact design with small dimension
- Reduced inner capacity
- □ 40 µm filter installed at inlet
- With special cleaning and packaging, applicable to oxygen-enriched atmospheres



Model: FBR-1SS-60-220-00-00-00

Technical Data

Material of the internal components:

Seat: PCTFE, PEEK or Polyimide

Piston: 316L

O-ring: FKM, FFKM or NBR

Filter: 316L

Operating conditions

Maximum rated inlet pressure: 6000 psig

Outlet pressure ranges: 0 ~ 80, 0 ~ 140, 0 ~ 220, 0 ~ 700, 0 ~ 1200, 0 ~ 1800 psig

Temperature: -15 °F \sim 165 °F (-26 °C \sim 74 °C)

Functional performance

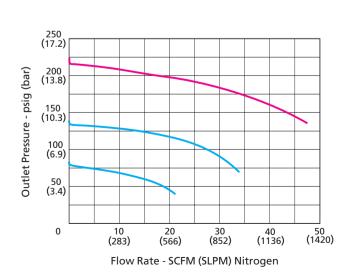
Test pressure: 150% of maximum rated pressure Burst pressure: 300% of maximum rated pressure

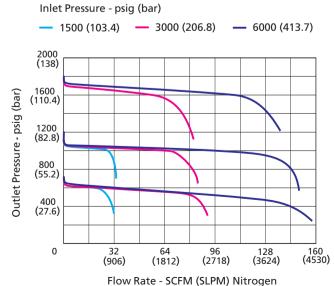
Leak rates:

Internal: Bubble-tight
External: Bubble-tight

© Flow coefficient (Cv): 0.06

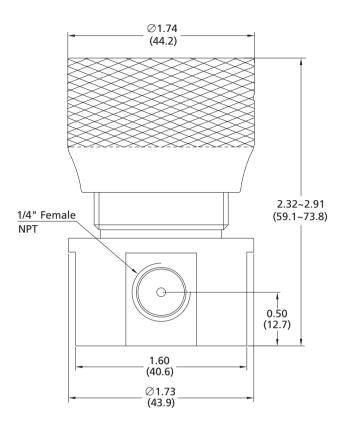
Weight(regulator only): 0.93 lbs (0.4 kg)



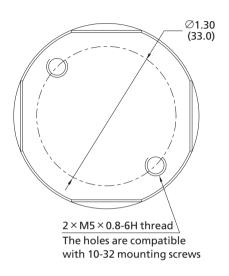




Dimensions, in inches (millimeters), are for reference only.



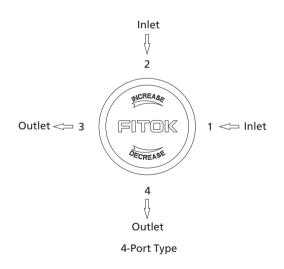
Bottom Panel Cut-Out





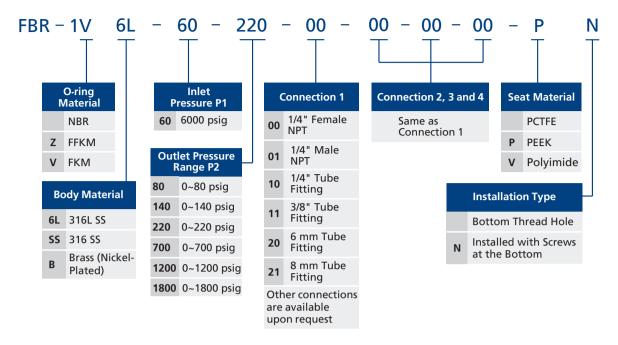
2-Port Type











Notes:

- 1. "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.
- 2. Before ordering, please read User's Guide on A-11.
- 3. The body connections are 1/4" Female NPT by default. Other options are adapted from 1/4" Male NPT. Examples of part number:
 - a. 2-port type (1 in, 1 out): FBR-16L-60-80-00-00
 - b. 4-port type (2 in, 2 out): FBR-16L-60-80-00-00-00



High Pressure Regulators

HPR-10 Series High Pressure Piston Regulators

Features

- Maximum inlet pressure 10000 psig
- O Piston sensing design with greater outlet pressure adjustment range
- 40 µm filter installed at inlet

Technical Data

Maximum inlet pressure:

Stainless: 10000 psig Brass: 6000 psig

 \bigcirc Outlet pressure range: 10 ~ 500, 15 ~ 800, 15 ~ 1500, 30 ~ 2500,

50 ~ 4000, 60 ~ 6000 or 200 ~ 10000 psig

Materials of the internal components:

Seat: PEEK Piston: 316

O-rings: FKM or NBR

Filter: 316L

 \odot Temperature: -15 °F ~ 165 °F (-26 °C ~ 74 °C)

Calculate Leak rates:

Internal: Bubble-tight
External: Bubble-tight

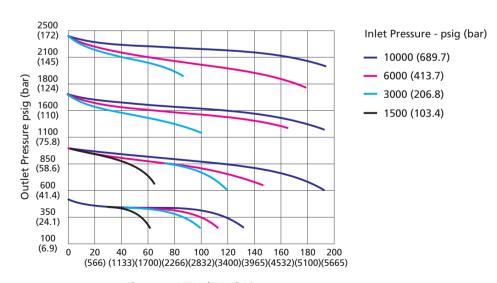
Flow coefficient (Cv): 0.06

 \bigcirc Weight: \approx 5.75 lbs (2.6 kg)



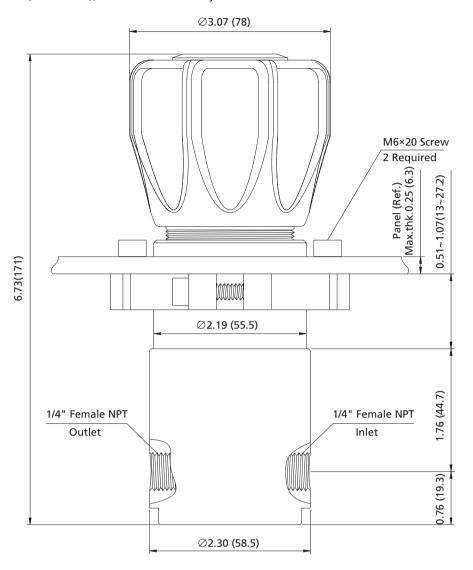
Model: HPR-10SSN-100-100-00-00-ZV

Flow Chart

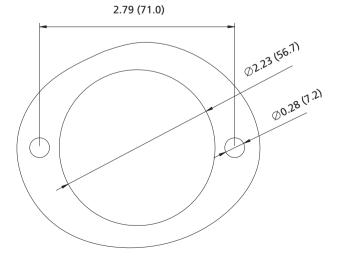


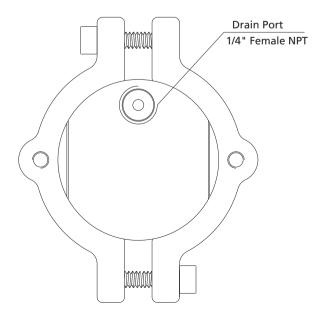
Flow rate SCFM (SLPM) Nitrogen



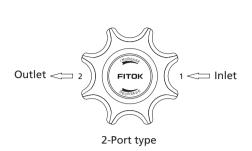


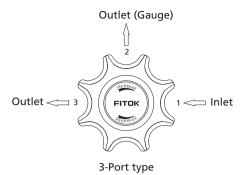
Panel Cut-Out Bottom View

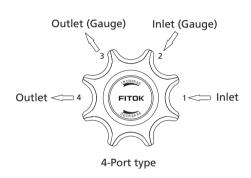


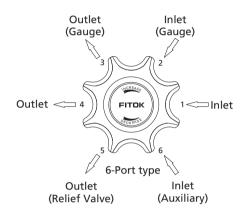






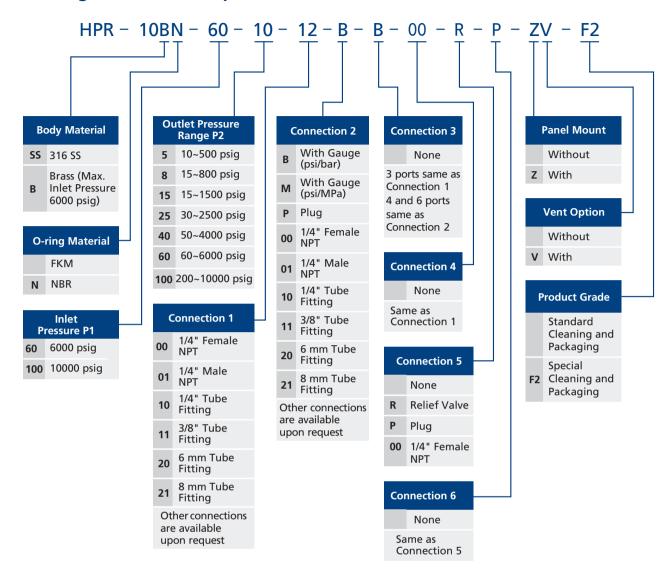












Notes:

- 1. "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.
- 2. Drain port at the bottom of the regulator can not be blocked.
- 3. Select the vent option for different media:
 - (1) For liquid services with fewer residual media downstream, install the regulator with the drain port pointing vertically down, and the media could drain from the drain port at the bottom with vent option.
 - (2) For gas services, the media could vent directly to atmosphere from below the handle with vent option.
 - (3) Fully captured-vent option is available upon request. Contact FITOK Group or our authorized distributors for more information.
- 4. Before oredering, please read User's Guide on A-11.
- 5. The body connections are 1/4" Female NPT by default. Other options are adapted from 1/4" Male NPT. Examples of part number:
 - a. 2-port type (1 in, 1 out): HPR-10SS-60-40-00-00
 - b. 3-port type (1 in, 2 out): HPR-10B-60-60-00-B-00
 - c. 4-port type (2 in, 2 out): HPR-10SS-100-25-00-B-B-00



HPL-06 Series High Flow Piston Regulators

Features

- For high flow applications
- O Piston sensing design with greater outlet pressure adjustment range
- Large piston sensor gives excellent sensitivity
- With special cleaning and packaging, applicable to oxygen-enriched atmospheres

Technical Data

Maximum inlet pressure: Stainless steel: 4500 psig

Brass: 3750 psig

Outlet pressure ranges: 0~300, 0~600, 0~1000, 0~1500 psig

Material of the internal components:

Seat: PCTFE Piston: 316

O-rings: FKM or FFKM

Temperature: -15 °F ~ 220 °F (-26 °C ~ 104 °C)

Calculate Leak rates:

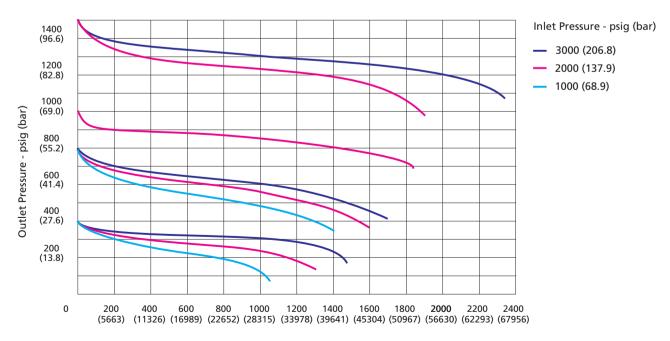
Internal: Bubble-tight
External: Bubble-tight

Solution Flow coefficient (Cv): 2.0

○ Weight (regulator only): ≈ 6.25 lbs (2.83 kg)

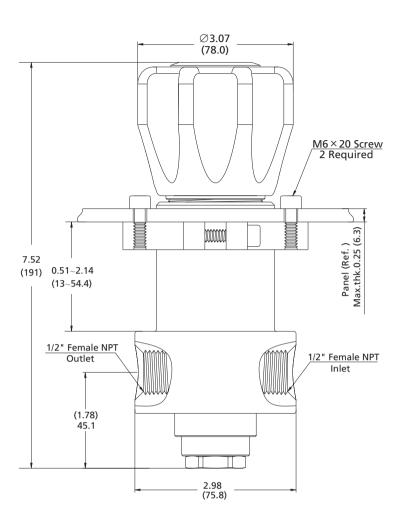


Model: HPL-06SS-45-1000-04-04-Z



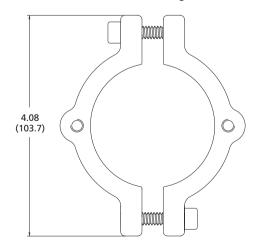
Flow Rate - SCFM (SLPM) Air

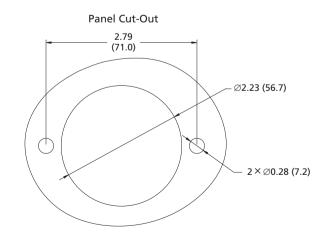




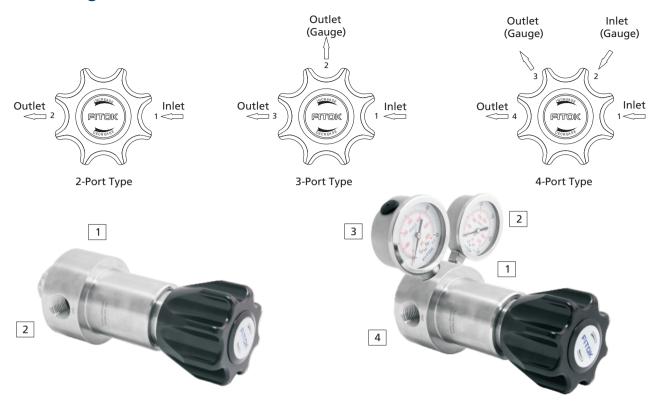
Panel Mounting

Panel Mounting Kit

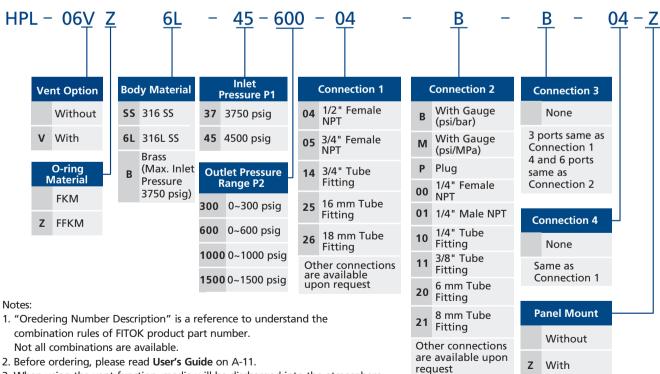








Ordering Number Description



- 3. When using the vent function, media will be discharged into the atmosphere from beneath the handle.
- 4. The body connections are 1/2" female NPT by default and the gauge mounting connections are 1/4" female NPT by default. The other options are adapted from corresponding male NPT.

Examples of part number:

- a. 2-Port type (1 in, 1 out): HPL-06B-37-600-04-04
- b. 3-Port type (1 in, 2 out): HPL-066L-45-1000-04-B-04
- c. 4-Port type (2 in, 2 out): HPL-06SS-45-1500-04-B-B-04

